

FRONT CENTER SEAT WORK SURFACE SWITCH

501-10A Front Seats

2023 F-150

Removal and Installation

Procedure revision date: 05/6/2022

Front Center Seat Work Surface Switch

Special Tool(s) / General Equipment

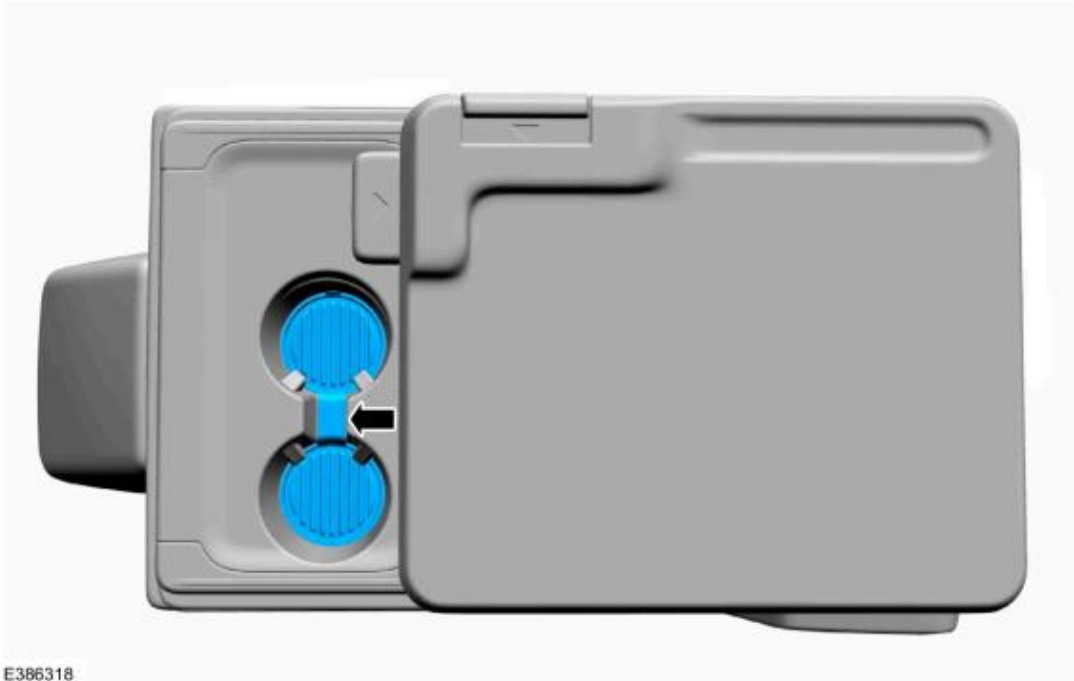
Interior Trim Remover

Removal

1. Release the front center seat backrest latch.
2. Fold the front center seat backrest down.



2. Remove the front center seat work surface cup holder insert.



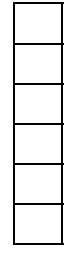
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3. Remove the front center seat work surface screws.

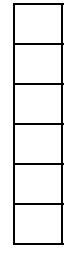
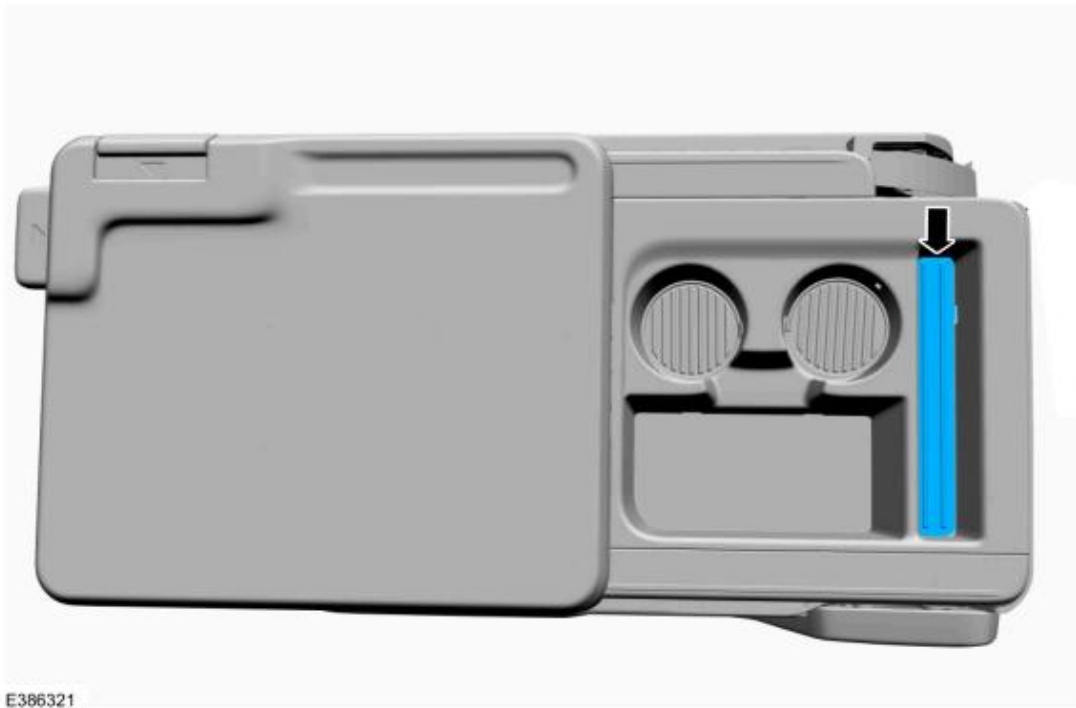


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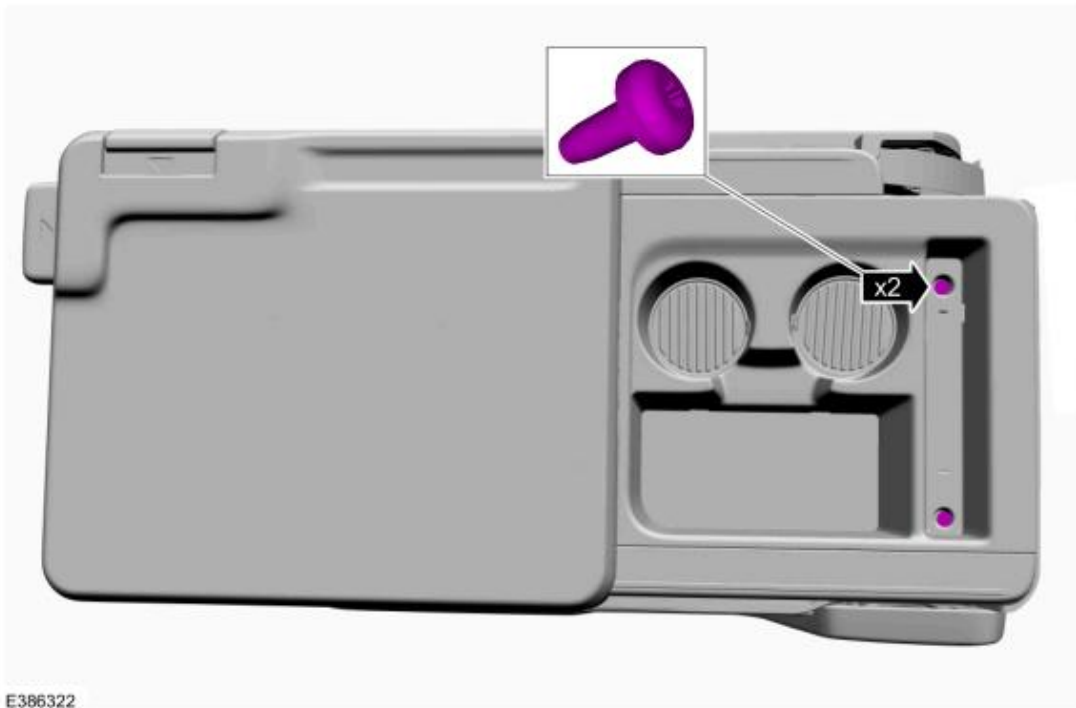
- 4. 1. Release the front center seat work surface latch.
- 2. Position the front center seat work surface forward.



5. Remove the front center seat work surface insert.



6. Remove the front center seat work surface screws.

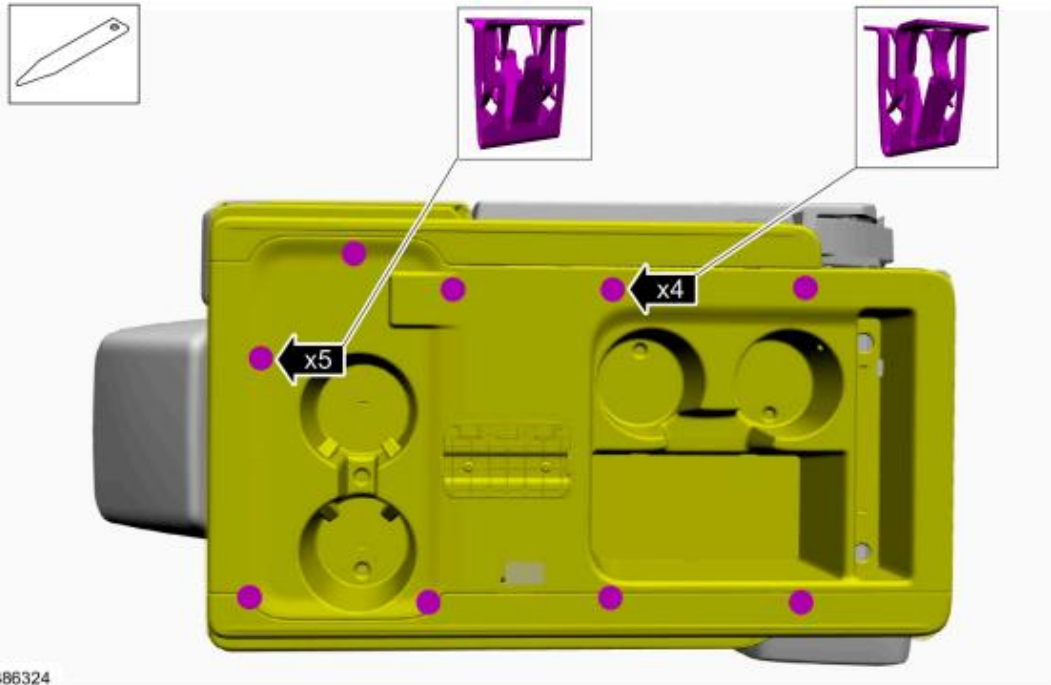


7. 1. Release the front center seat work surface latch.
2. Position the front center seat work surface backward.

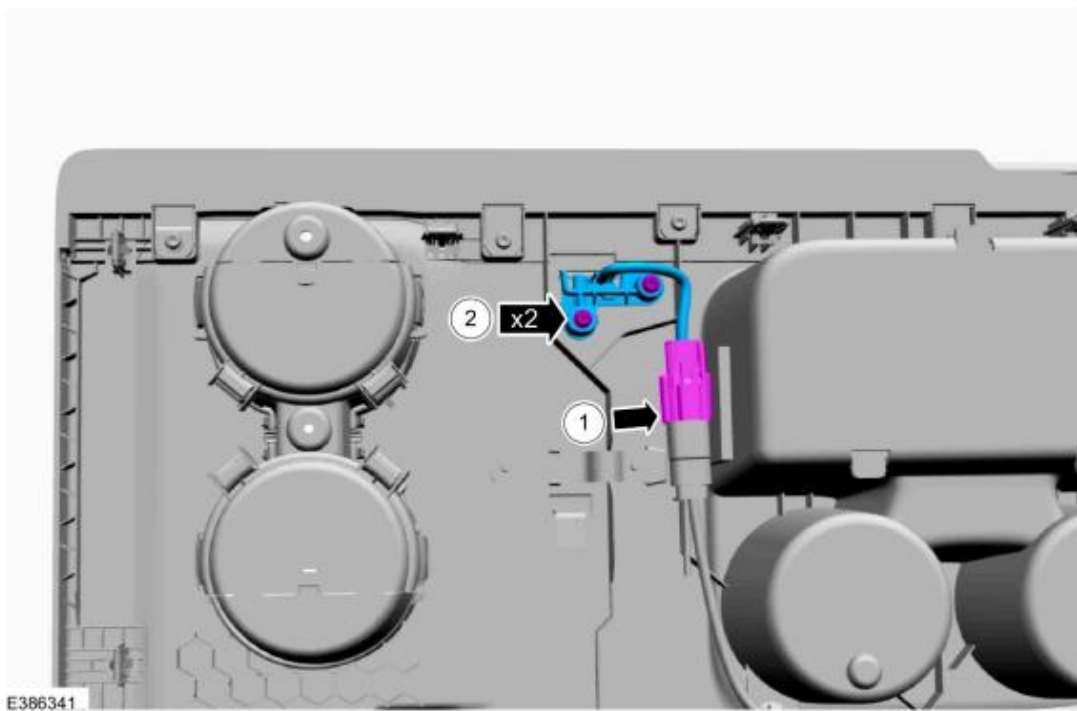


8. **NOTE:** *Components Removed for Clarity.*

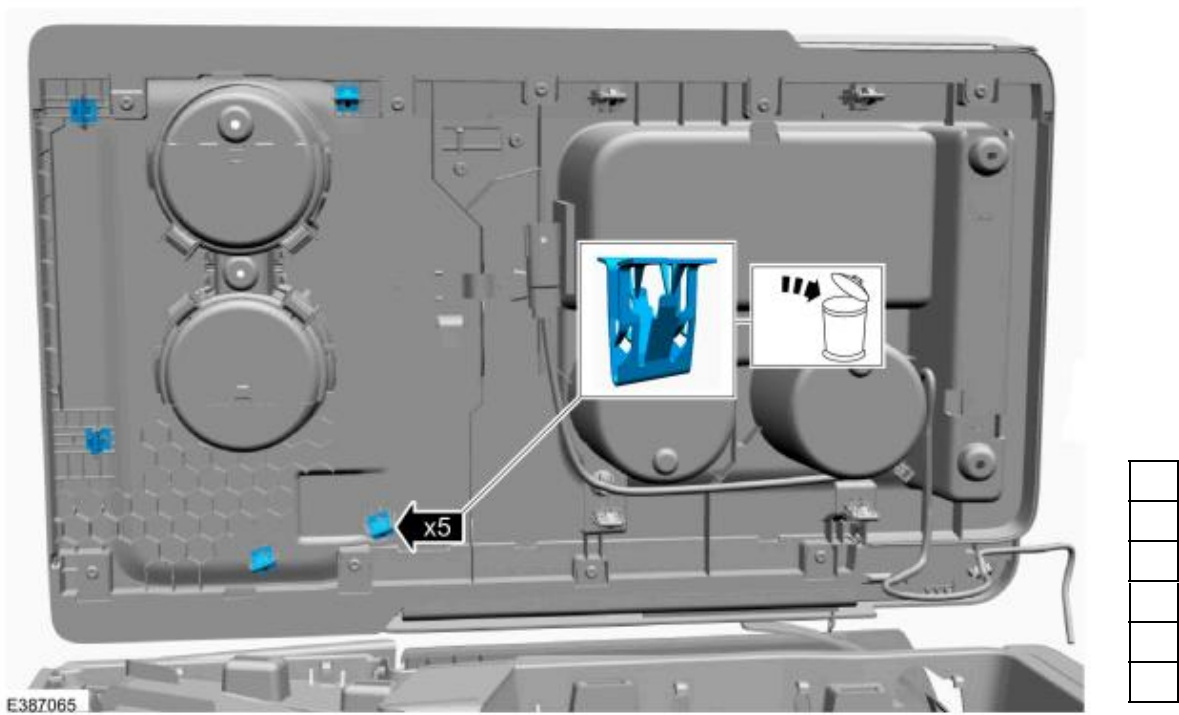
Release the retainers and position the front center seat work surface aside.
 Use the General Equipment: Interior Trim Remover



9. Remove the front center seat work surface switch.
1. Disconnect the electrical connector.
 2. Remove the screws.



10. Remove and discard the front center seat work surface retainers.



Installation

1. To install, reverse the removal procedure.
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