

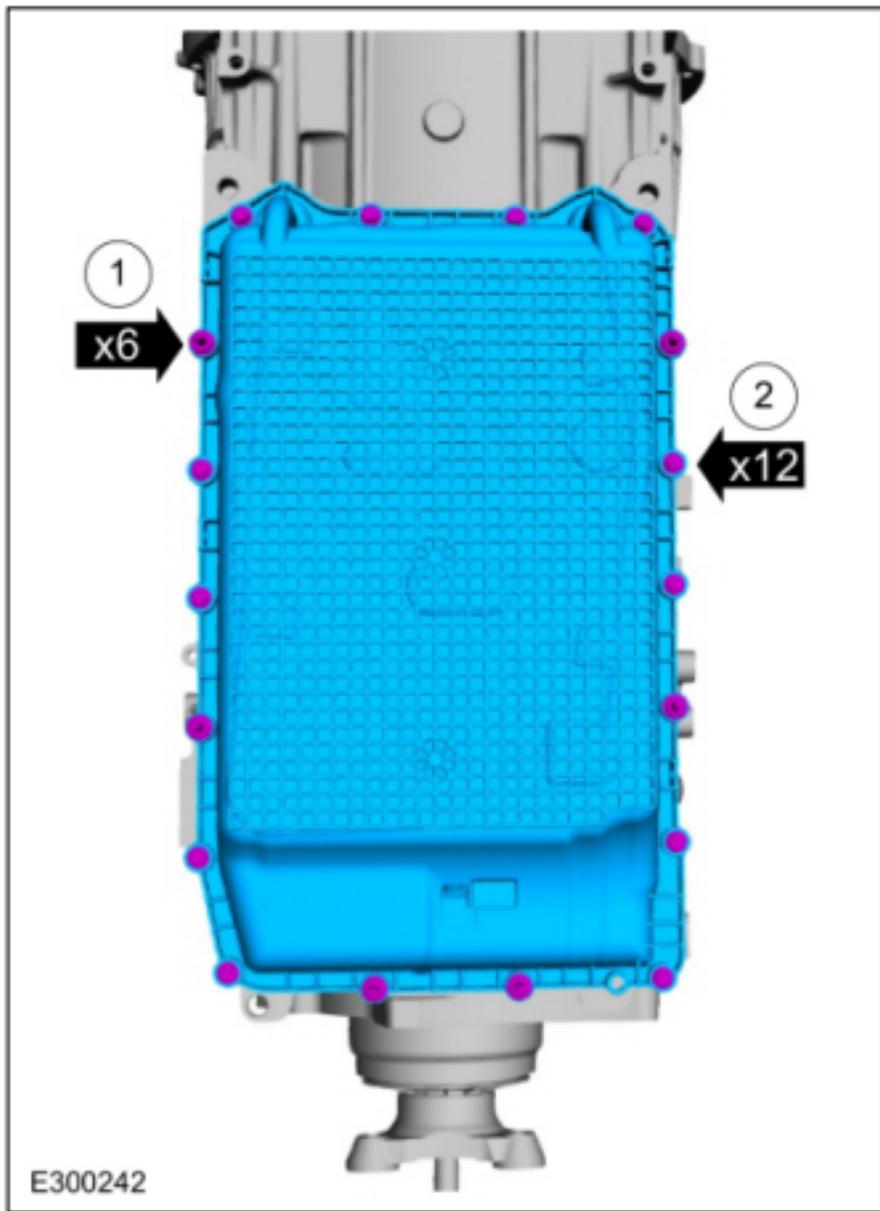
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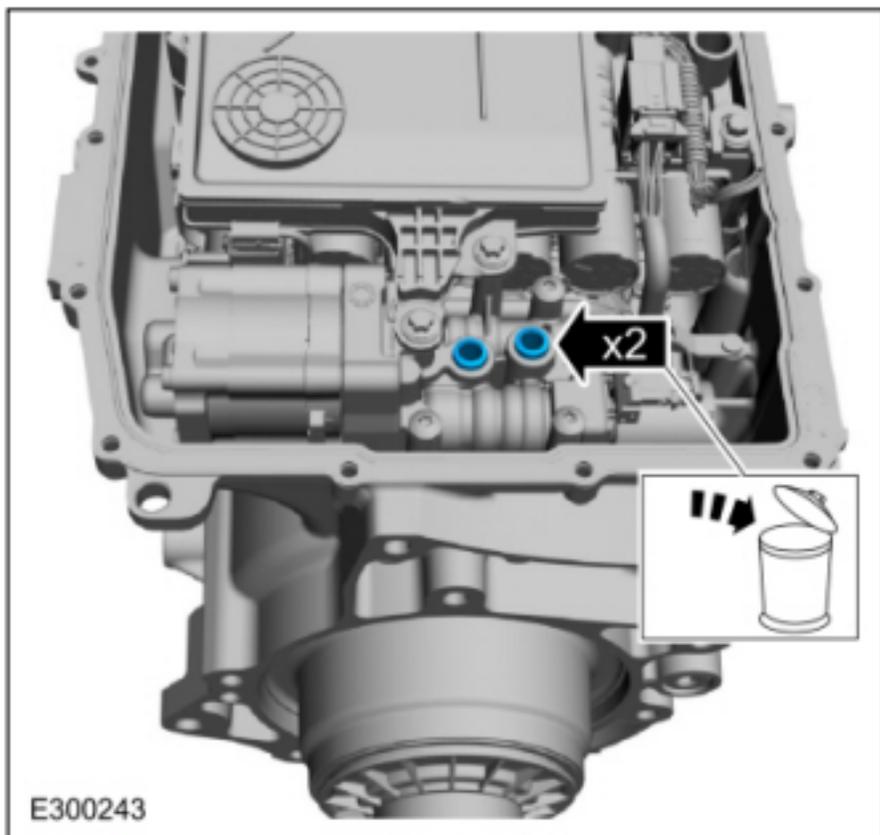
13. **NOTE:** *Note the location of the bolts and studbolts for assembly.*

Remove the bolts and studbolts and the transmission fluid pan.

1. Studbolts
2. Bolts



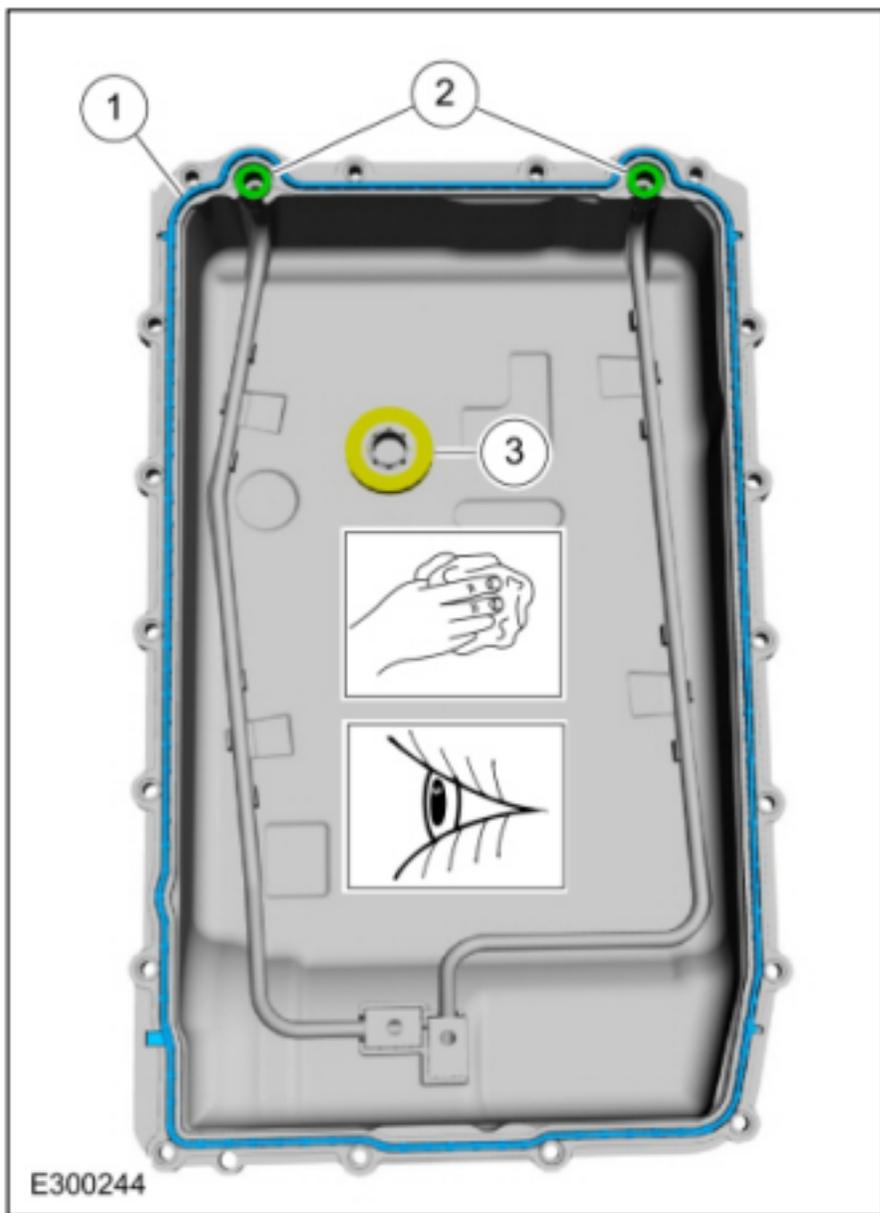
14. Remove and discard the hybrid drive unit feed tube seals.



15. **NOTE:** *The transmission fluid pan gasket can be reused if not damaged.*

Clean and inspect the pan, magnet, the gasket and seals.

1. Transmission fluid pan gasket
2. Transmission fluid pan to transmission case seals
3. Magnet

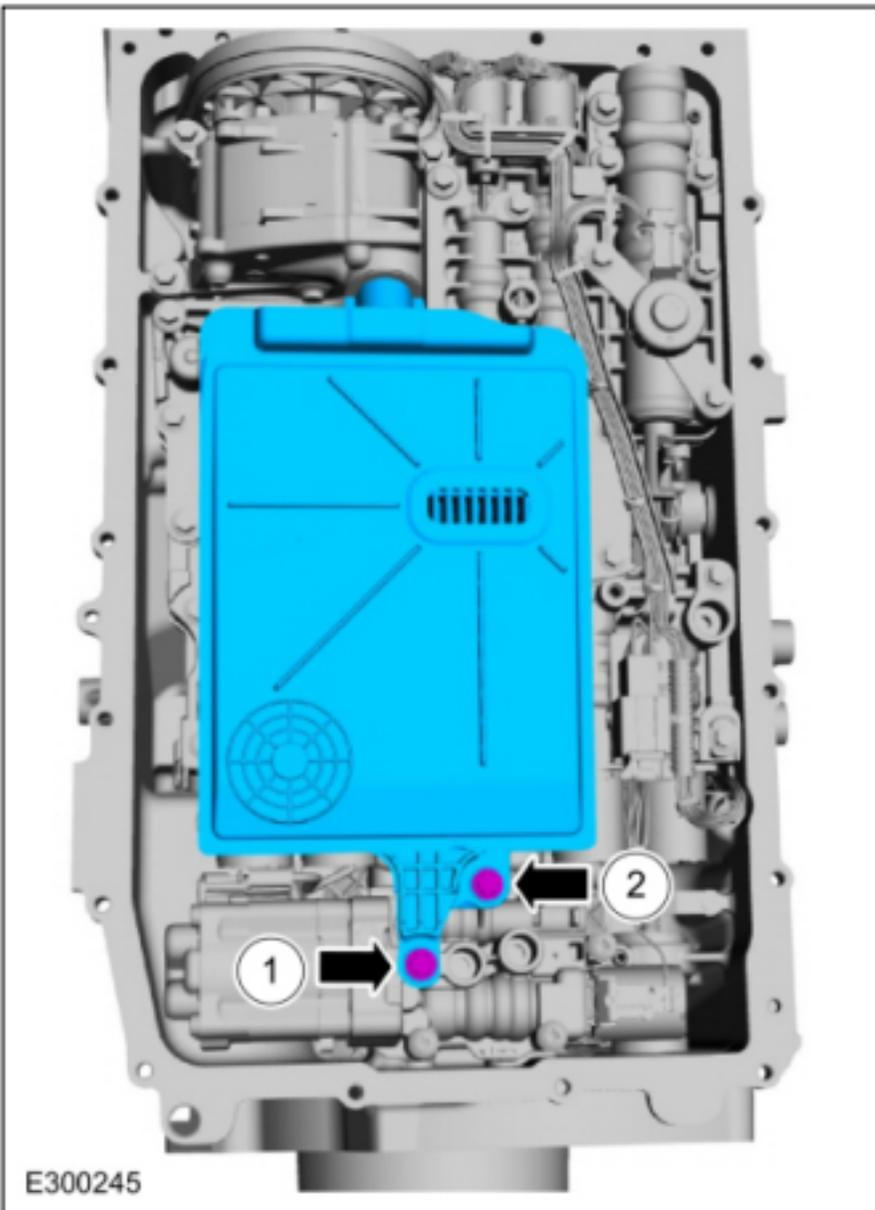


16. **NOTE:** *The transmission fluid filter may be reused if no excessive contamination is indicated.*

NOTE: *Use a 10ep Torx Plus® socket to remove the bolts*

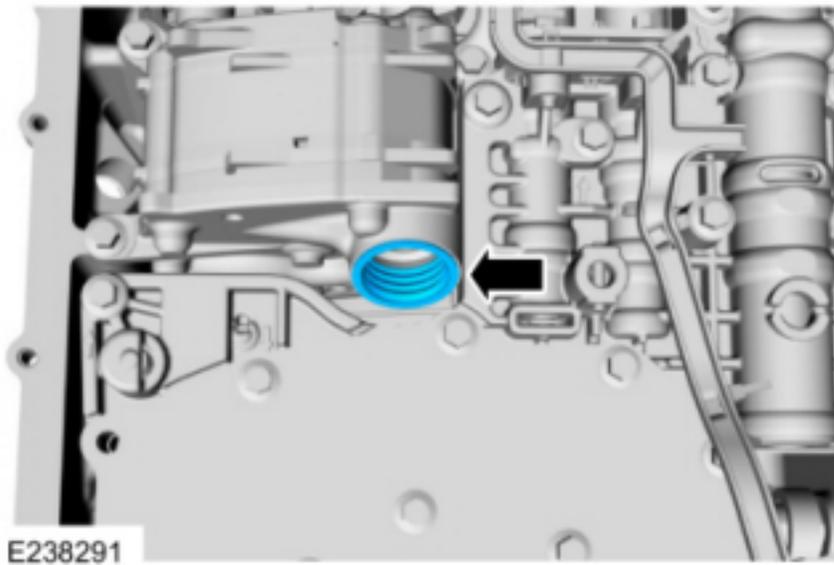
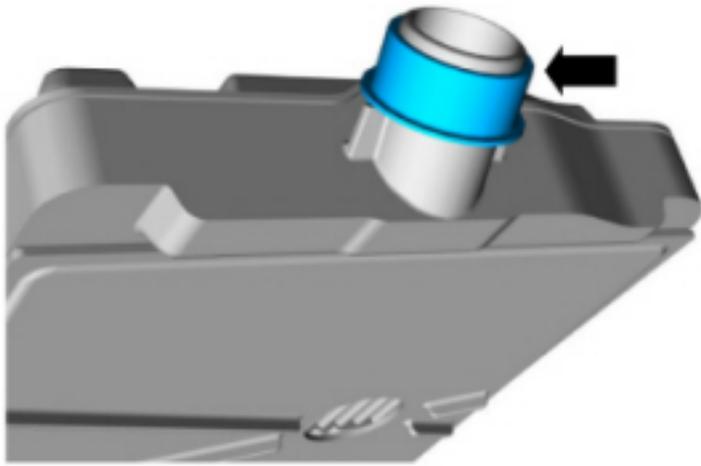
Remove the bolts and the transmission fluid filter.

1. 73 mm bolt
2. 25 mm bolt

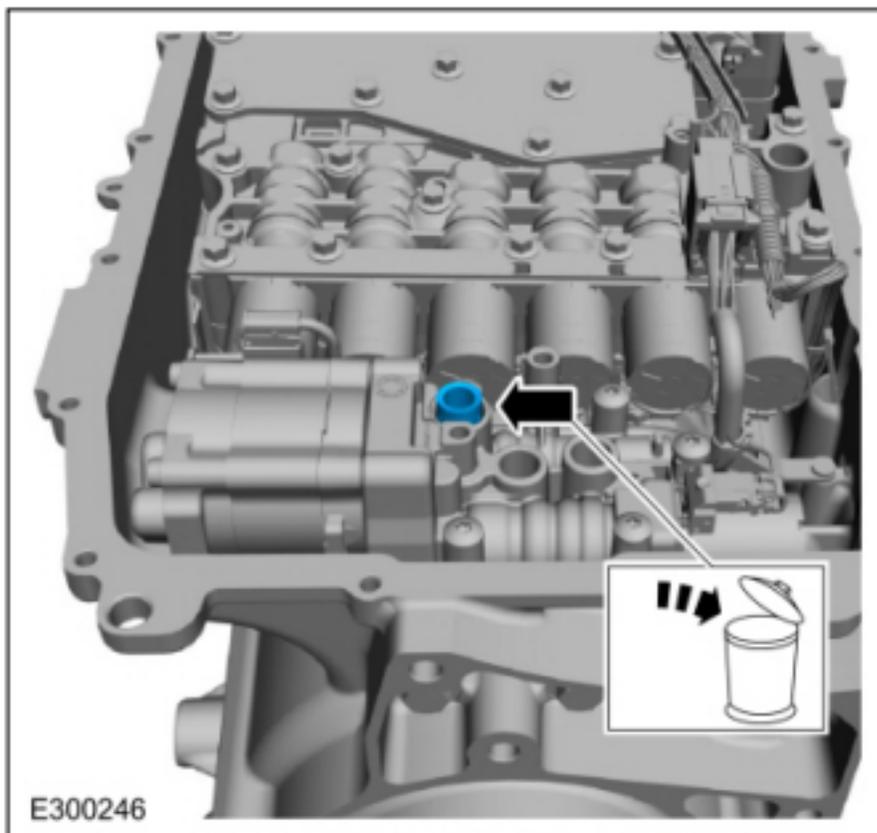


17. **NOTE:** *The transmission fluid filter seal will either come off with the transmission fluid filter or it will be stuck in the pump.*

Remove the transmission fluid filter seal.



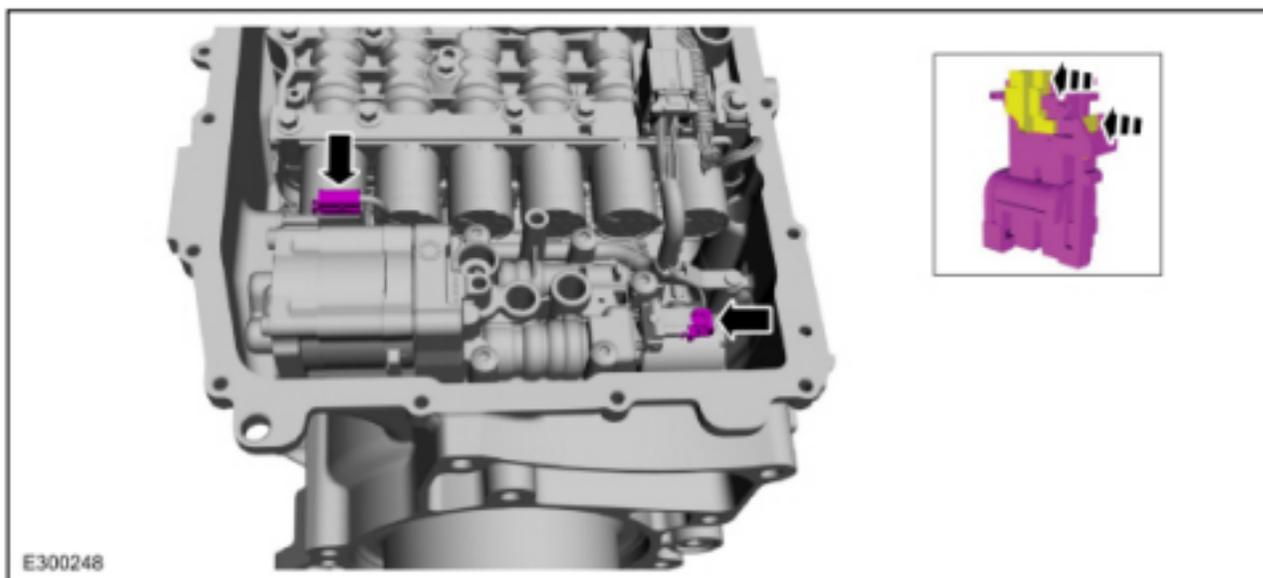
18. Remove and discard the transmission fluid auxiliary pump filter seal.



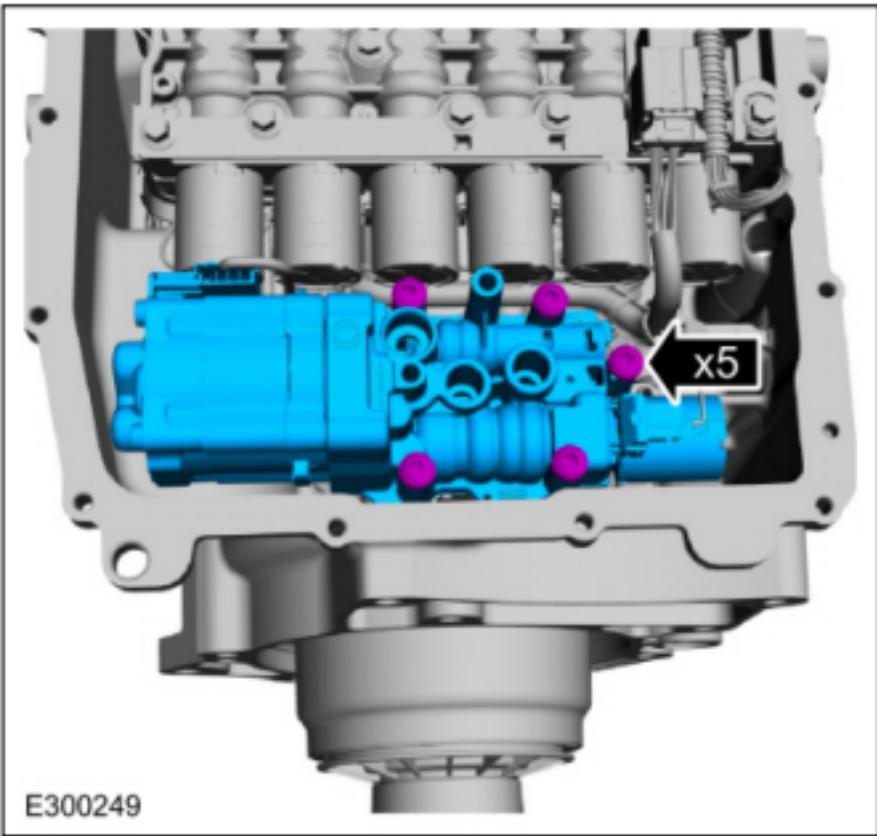
19.

Disconnect the transmission fluid auxiliary pump electrical connectors.

- Slide the plastic locks to the unlock position. While pressing the plastic tabs, disconnect the electrical connectors.



20. Remove the bolts and the transmission fluid auxiliary pump.



21. Disconnect the main control main electrical connector.

